

#### **ENVIRONMENTAL AND PRODUCT SAFETY DATA SHEET**

## **Product**

PE/Cardboard boxes

#### **Raw Material**

Cardboard coated with PE, glue

## **Packaging**

Inner: Polyethylene (PE)
Outer: Corrugated Cardboard

# **Field Of Application**

Based on the migration tests and Declaration of Compliance, the articles can be used safely with all types of food serving cold and hot at maximum 100°C up to 15 min.

The paper boxes are not suitable to use in a microwave oven.

# EC Directive 94/62/EC on Packaging and Packaging Waste

The packaging complies with all essential requirements as defined by 94/62/EC.

For example minimum adequate amount of packaging, limitation of heavy metal content, recyclable through at least one of the following: reuse, material recovery, energy recovery or composting.

#### **Environmental Aspects**

#### **Product**

Duni Viking boxes are manufactured from virgin pulp and PE (polyethylene).

Polyethylene is a polymer produced from refined mineral oil or natural gas. The cardboard origins from renewable sources.

### **Packaging**

PE is manufactured from mineral oil or natural gas. The polymer consists simply of carbon and hydrogen. The corrugated board is unbleached and to a large extent made from recycled fibres.

#### DUNI GROUP

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### **Certificates & Labelling**

The product is FSC® certified (Forest Stewardship Council), license number FSC-C014985. FSC is an independent organization to promote responsible forestry.

# **Product Safety**

The products / raw material fulfils the following:

- EU Regulation 1935/2004/EC, Material and products intended for contact with foodstuff.
- EU Regulation 2023/2006/EC, Good Manufacturing Practice.
- BfR XXXVI for Paper and board for food contact.
- EU Regulation 10/2011/EC with amendments, Material and products of plastic produced for contact with foodstuff.
  - The total migration is below the limit 10 mg/dm2. For details, see Declaration of Compliance.
- Duni manufacturing units are certified according to the international quality system ISO 9001 and environmental system ISO 14001 as well as to BRC for hygiene.

#### **Management of Used Products**

## **Energy Recovery**

All the materials are suited for energy recovery. Complete combustion gives mainly rise to carbon dioxide and water. The energy content of plastics/paper is comparable to that of oil/ wood.

#### Recycling

Recycling of the plastic and the corrugated board is possible for producing new products. Check with the local recycling company.

#### Validity

This is issued 2023-01-19. It is revised when there is a change in the manufacturing process, in the product or in legislation.