

ENVIRONMENTAL AND PRODUCT DATA SHEET

Product

Transparent plastic glasses with metalized rim, metalized cutlery

Raw Material

Polystyrene (PS) metalized with stainless steel

Packaging

Inner: Shrink wrap/polybag

Outer: Corrugated board

Field Of Application

Based on the migration tests and Declaration of Compliance, the articles can be used safely with all types of food at hot fill conditions and for temperatures up to 70°C for 2 hours. However, due to the nature of the product, hot drinks should not be served in the glasses because of the risk of burns and deterioration of the material.

The products are not suitable to use in microwave oven.

EC Directive 94/62/EC on Packaging and Packaging Waste

The packaging complies with all essential requirements as defined by 94/62/EC.

For example minimum adequate amount of packaging, limitation of heavy metal content, recyclable through at least one of the following: reuse, material recovery, energy recovery or composting.

Environmental Aspects**Product**

Polystyrene is made from crude oil (virgin plastic). The metal is placed on top of the plastic with a special technique called sputtering, which ensures that the stainless steel is on top of the plastic without the need of an overcoat layer.

Packaging

PE is manufactured from crude oil.

The corrugated board is unbleached and to a large extent made from recycled fibres.

Product Safety

The products fulfill the following:

- EU Regulation 10/2011/EC with amendments
- EU Regulation 1935/2004/EC
- EU Regulation 2023/2006/EC
- Migration tests on the article material performed by an independent institute showed that under appropriate test conditions, overall and specific (when relevant) migration falls considerably below the limit given by regulation 10/2011. (For further details, see *Declaration of Compliance*).
- Duni manufacturing units are certified according to the international quality system ISO 9001. They have also implemented the environmental management system ISO 14001.

Management Of Used Products

Recycling

The product may be recycled with plastic. However, recycling depends on collection, sorting and general material acceptance. Always consult with a local waste handler for recycling recommendations.

Recycling of the plastic- and the corrugated board packaging is possible for producing new products.

Energy Recovery

All the materials are suited for energy recovery. Complete combustion gives mainly rise to carbon dioxide and water. The energy content of plastics/paper is comparable to that of oil/ wood.

Validity

This is issued 2023-03-29. It is revised when there is a change in the manufacturing process, in the product or in legislation.