

# ENVIRONMENTAL AND PRODUCT SAFETY DATA SHEET

# Product

Paper placemats (PE-coated)

# Raw Material

**Recycled Paper** 

#### Packaging

Inner: Foil, paper, corrugated board Outer: Corrugated board

# Field Of Application

The product is intended for decoration the table. Based on the migration tests and Declaration of Compliance, the article can be used for dry food at 40°C.

# EC Directive 94/62/EC on Packaging and Packaging Waste

The packaging complies with all essential requirements as defined by 94/62/EC. For example minimum adequate amount of packaging, limitation of heavy metal content, recyclable through at least one of the following: reuse, material recovery, energy recovery or composting.

# **Environmental Aspects**

#### Product

The paper is made of recycled fibers.

#### Packaging

PE foil is made by refining of mineral oil or natural gas. The polymer consists simply of carbon and hydrogen. The corrugated board box is to a large extend made of recycled fibres. The printing ink is water-based.

#### **Product Safety**

- The product/raw materials fulfill the following: EU Regulation 1935/2004/EC on materials and articles intended to come into contact with food.
- EU Regulation 2023/2006/EC on good manufacturing practice for materials and articles intended to come into contact with food.
- EU Regulation 10/2011/EC with amendments. Migration tests on the article material performed by an independent institute showed that under appropriate test conditions, overall and specific (when relevant) migration falls considerably below the limit given by regulation 10/2011. (For further details, see *Declaration of Compliance*).
- Dyes and printing inks are tested according to EN 646 (Determination of colorfastness of dyed paper and board) and has been found to have good fastness.
- Duni manufacturing units are certified according to the international quality system ISO 9001. They have also implemented the environmental management system ISO 14001.



# Management of used products

#### Energy Recovery

All the materials are suited for energy recovery. Complete combustion gives mainly rise to carbon dioxide and water. The energy content of plastics/paper is comparable to that of oil/ wood.

#### Recycling

Recycling of the plastic and the corrugated board is possible for producing new products. Check with the local recycling company.

#### Validity

This is a copy of a document issued 2021-05-27. It is normally updated every second year or when there is a change in the manufacturing process, in the product or in legislation. To make sure that you have the latest edition, contact Duni Group.