

DECLARATION OF COMPLIANCE

Description	Material	Article Number
Sealing film	Multilayer plastic for PP-trays	177345

Duni declares that the article meets the requirements of:

- Article 3, 11(5), 15 and 17 of Regulation (EC) No 1935/2004 (Framework regulation)
- EU Regulation 2023/2006/EC (GMP)
- EU Regulation 10/2011/EC with amendments (Plastic regulation)

Overall migration (1)

Overall migration does not exceed 10 mg/dm² or 60 mg/kg and the product is in compliance with above mentioned regulations.

Specific migration (2)

This article contains monomers or additives subject to restrictions under the Plastic Regulation 10/2011 and its amendments. A specific migration test proves that these are within the limits. If more information regarding the monomers or additives is needed please contact Duni Group.

Area of use

The film can be used safely with dry, aqueous, acidic, fatty, low alcoholic food and is suitable for use under the following conditions:

- Long term storage above 6 months at room temperature or below
- Heating up to 121°C for up to 2 hours¹, or
- Warm keeping at 70°C for up to 4 hours¹
- Microwave oven²

The film is not suitable for use in conventional oven.

¹ The food contact conformity of this film in the stated time and temperature conditions is guaranteed through the migration test, but the processability and the various properties of the film (resistance of the sealing, mechanical properties, antifog effect) may be lost during a thermic treatment). These conditions must be validated by the user.

² It is responsibility of the packer of the finished packages to ensure that the package is safe to use in the intended conditions (W/min) taking into account all relevant information e.g. the shape and size of the package and packaged food.



Test conditions

Migration tests on the article material performed by an independent institute showed that under the following test conditions, overall migration (see 1.) falls considerably below the limit given by regulation 10/2011.

Simulant	Test conditions	Result (mg/dm ²)
10 % Ethanol (A)	2 h 100°C + 10 days 60°C	< 10
3% Acetic acid (B)	2 h 100°C + 10 days 60°C	< 10
Olive oil (D2)	2 h 100°C + 10 days 60°C	< 10

The ratio of food contact surface area to volume used is 6 dm²/kg

The following additives are also authorized as food additives by Regulation (EC) No 1333/2008 or as flavourings by Regulation (EC) No 1334/2008 and according to raw material suppliers may present in the substances used in the film.

Substance	E number / PM ref. number
Polyoxyethylene sorbitan monolaurate	E432 / PM 79040
Mono- and diglycerides of fatty acids	E471 / PM 30610, 30612
Polyglycerol ester of fatty acids	E475
Magnesium oxide	E530/PM 64720
Silicon dioxide	E551 / PM 86240
Talc	E553b / PM 92080
Dimethylpolysiloxane	E900 / PM 76721

Please be advised that Duni AB does not add anything into the product.

This document of compliance is based on:

- Documentation from suppliers
- Overall migration test
- Specific migration

This document was issued electronically and is therefore valid without signature.