

Issue date: 2022-10-28 Valid to: 2024-10-28

Version: 04

# ENVIRONMENTAL AND PRODUCT INFORMATION SHEET

#### **Product**

- Bowls, boxes, cups, lids and plates made from bagasse.
- Coppa bowl

#### Raw Material

Sugarcane fibres

### **Packaging**

Inner: Polyethylene (PE)
Outer: Corrugated board box

### Field Of Application

The articles can be used safely with all types of food, serving cold or hot up to 90°C.

# <u>Limitations of the material:</u>

- Bagasse is a fibrous material and for very aqueous food the bagasse is not suitable for long-term storage.
- Not to be used in conventional oven.

Different kinds of food can have an impact on the physical behaviour of the bagasse. Duni's recommendation is for the customer to test their application for their needs.

# EC Directive 94/62/EC on Packaging and Packaging Waste

The packaging complies with all essential requirements as defined by 94/62/EC. For example, minimum adequate amount of packaging, limitation of heavy metal content, recyclable through at least one of the following: reuse, material recovery, energy recovery or composting.

## **Environmental Aspects**

### Product

The product is made from secondary left-over material from sugarcane fibres.

The product has been designed for stacking and efficient handling and transportation. The material allows for lightweight design compared to many standard materials.

#### Packaaina

PE foil is made by refining of mineral oil or natural gas. The corrugated board box is to a large extent made of recycled fibres.



### **Product Safety**

The products fulfil the following regulations and recommendations and have been tested accordingly:

- EU Regulation 1935/2004/EC on materials and articles intended to come into contact with food.
- EU Regulation 2023/2006/EC on good manufacturing practice for materials and articles intended to come into contact with food.
- BfR XXXVI (BfR Bundesinstitut für Risikobewertung).
- LFGB (Lebensmittel- und Futtermittelgesetzbuch, Germany Regulation).
- Duni manufacturing units are certified according to the international quality system ISO 9001. They have also implemented the environmental management system ISO 14001.

## **Management of Used Products**

### Recycling

The product may be recycled with cardboard and paper materials. However, sorting for different waste handling alternatives need to follow local regulations. Check with the local recycling company.

Recycling of the plastic and the corrugated board is possible for producing new products.

### Compostability

The product complies with EN standard 13432:2000 (also called industrial composting) for packaging recoverable through composting and biodegradation. Industrial composting is dependent on local infrastructure.

The product is also compostable in a home compost environment which means composting allows products to biodegrade under those conditions.

## **Ok Compost Home**

Certificate for awarding and use of the 'OK Compost Home' conformity mark TA802190187.

Some areas may allow products to be disposed with food waste, but to be sure, please check with local waste handling company.

## **Energy Recovery**

All the materials are suited for energy recovery. Complete combustion gives mainly rise to carbon dioxide and water. The energy content of plastics/paper is comparable to that of oil/ wood.

## **Validity**

This is a copy of a document issued 2022-10-28. It is normally updated every second year or when there is a change in the manufacturing process, in the product or in legislation. To make sure that you have the latest edition, contact Duni Group.