

## ENVIRONMENTAL AND PRODUCT DATA SHEET

### **Product**

Bio box

### **Raw Material**

Cardboard with PLA-lamination  
Glue (only Brick series)

### **Packaging**

Inner: PE + Cardboard  
Outer: Corrugated board box

### **Field Of Application**

Based on the migration tests and Declaration of Compliance, the article can be used for any long-term storage at room temperature or below, including when packaged under hot-fill conditions including heating up to 70°C for up to 2 hours.

The boxes can be used in a microwave oven, but make sure not to use higher power and longer time than the product keeps its strength and stability during use. Different microwave ovens can affect the material in different ways and cause spills and burns if precautions are not taken.

### **EC Directive 94/62/EC on Packaging and Packaging Waste**

The packaging complies with all essential requirements as defined by 94/62/EC. For example minimum adequate amount of packaging, limitation of heavy metal content, recyclable through at least one of the following: reuse, material recovery, energy recovery or composting.

### **Environmental Aspects**

#### **Product**

The boxes are manufactured from virgin pulp and PLA (polylactic acid).

The cardboard and coating origins from renewable sources.

In the manufacturing of the boxes PFAS (per- and polyfluoroalkyl substance) are not being used in any step.

Product is FSC certified according to "Mixed Sources" certification licence code FSC-C014985.

#### **Packaging**

Polyethylene is made by refining of mineral oil or natural gas. The polymer consists simply of carbon and hydrogen. The corrugated board box is to a large extent made of recycled fibres. The printing ink is water-based.

**Product Safety**

The product / raw material fulfil the following:

- EU Regulation 1935/2004/EC, Material and products intended for contact with foodstuff.
- EU Regulation 2023/2006/EC, Good Manufacturing Practice.
- EU Regulation 10/2011/EC with amendments, Material and products of plastic produced for contact with food.
- Migration tests on the article material performed by an independent institute showed that under appropriate test conditions, overall and specific (when relevant) migration falls considerably below the limit given by regulation 10/2011. (For further details, see *Declaration of Compliance*).
- Duni manufacturing units are certified according to the international quality system ISO 9001. They have also implemented or will implement the environmental management system ISO 14001.

**Management Of Used Products**Recycling

The product may be recycled with cardboard and paper materials. However, recycling depends on collection, sorting and general material acceptance. Always consult with a local waste handler for recycling recommendations.

Recycling of the plastic and the corrugated board is possible for producing new products.

Energy Recovery

All the materials are suited for energy recovery. Complete combustion gives mainly rise to carbon dioxide and water. The energy content of plastics/paper is comparable to that of oil/ wood.

**Validity**

This is issued 2023-05-23. It is revised when there is a change in the manufacturing process, in the product or in legislation.