

Declaration of Compliance

| Description | Material | Article Number |
|---------------|-------------|----------------|
| Paper cutlery | Paper, glue | 202232 |

Duni declares that the article meets the requirements of:

- Article 3, 11(5), 15 and 17 of Regulation (EC) No 1935/2004 (Framework regulation)
- EU Regulation 2023/2006/EC (GMP)
- Paperboard complies with German BfR recommendation XXXVI
- All chemicals and additives are fully compliant with German BfR XIV (Polymer Dispersions) and BfR XXXVI (Paper and Board for Food Contact)
- EU Regulation 10/2011/EC with amendments (Plastic regulation). *Note! This legislation, not applicable for paper, serves as an assessment for overall and specific migration limits.*

Area of use

The product is suitable for dry, aqueous, acidic, fatty and low alcoholic <5% (v/v) foodstuffs. This product is not designed for application with prolonged contact time with high fatty content (pure oil) foodstuffs.

The cutlery is suitable for single use:

- frozen / refrigerated / cold fill and serve applications, up to 23°C, for 24h.
- or hot fill and serve applications, served up to 70°C, for 30 minutes.

Limitations of the material:

- The cutleries are not suitable to be used in a microwave oven.

Different kinds of food can have an impact on the physical behaviour of the straw. Duni's recommendation is for the customer to test their application for their needs.

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Test results

Analysis of the material are performed by an independent.

Overall migration

| 10 % Ethanol | 30 min at 70°C |
|----------------|----------------|
| 3% Acetic acid | 30 min at 70°C |
| lso-Octane | 10 min at 40°C |

Dual Additives that might be present in the product:

| Substance | E-number |
|-----------------------|--------------|
| Sodium nitrate | E251 |
| Sodium acetate | E262 |
| Malic acid | E296 |
| Citric acid | E330 |
| Adipic acid | E355 |
| Xanthan gum | E415 |
| Sorbitan monostearate | E491 |
| Sorbitan monolaurate | E493 |
| Sodium sulphate | E514 |
| Hydroxides | E524-528 |
| Silicon dioxide | E551 |
| Magnesium silicate | E553a |
| Talc | E553b |
| Glutaral | FL No 05.149 |
| Polyethylene glycol | E1521 |
| Titanium dioxide | E171 |

The product does not contain any functional barrier.

Please be advised that Duni AB does not add anything into the product.

This document of compliance is based on:

- Documentation from manufacturer
- Test reports

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