

# ENVIRONMENTAL AND PRODUCT INFORMATION SHEET

## **Product**

Coffee filter (brown and white)

## **Material**

Virgin wood pulp

## **Packaging**

Inner: PE (polyethylene)

Outer: Corrugated board box

## **Area of Use**

The coffee filter is used for brewing coffee.

## **Environmental Aspects**

### Product

The filters are made from renewable sources which is virgin wood pulp. The filter is either unbleached (brown) or bleached (white).

PFAS (per- and polyfluoroalkyl substances) are not intentionally being used in any step of the manufacturing of the boxes.

Product is FSC certified according to “Mixed Sources” certification license code FSC-C014985.

### Packaging

PE foil, made from fossil sources, is used for packaging to protect the product. The corrugated board box is largely composed of recycled fiber.

### Labelling

The coffee filters are labelled with the Nordic swan label.

## **Packaging and Packaging Waste**

The product and its packaging comply with all essential requirements set out in Directive 94/62/EC on packaging and packaging waste, as well as the forthcoming Packaging and Packaging Waste Regulation (PPWR), Regulation (EU) 2025/40.

↑

## **Product Safety**

The product fulfils the following:

- Article 3, 11(5), 15 and 17 of Regulation (EC) No 1935/2004 (Framework regulation)
- EU Regulation 2023/2006/EC (GMP)
- German LFGB §31 and relevant recommendations of the German Federal Institute for Risk Assessment (BfR), in particular BfR Recommendation XXXVI “Paper and board for food contact” and XXXVI/1, “Cooking and hot filter paper”
- Duni manufacturing units are certified according to the international quality system ISO 9001 and environmental system ISO 14001 14001 as well as to BRC for hygiene.

## **Management of Used Products**

Some areas may allow coffee filters to be disposed with food waste, but to be sure, please check with local waste handling company.

## **Recycling**

Recycling of the packaging material (plastic and the corrugated board) is possible, but for best guidance, please check with local waste handling company.

## **Energy Recovery**

Incineration facilities for energy recovery are dependent on local infrastructure. Incineration for energy recovery is a good alternative when material recovery is not available by recycling.

***Validity***

This is issued 2026-01-15. It is revised when there is a change in the manufacturing process, in the product or in legislation.