

ENVIRONMENTAL AND PRODUCT INFORMATION SHEET

Product

Coffee filter (brown and white)

Material

Virgin wood pulp

Packaging

Inner: PE (polyethylene)

Outer: Corrugated board box

Area of Use

The coffee filter is used for brewing coffee.

Environmental Aspects

Product

The filters are made from renewable sources which is virgin wood pulp. The filter is either unbleached (brown) or bleached (white).

PFAS (per- and polyfluoroalkyl substances) are not intentionally being used in any step of the manufacturing of the boxes.

Product is FSC certified according to "Mixed Sources" certification license code FSC-C014985.

Packaging

PE foil, made from fossil sources, is used for packaging to protect the product. The corrugated board box is largely composed of recycled fiber.

Labelling

The coffee filters are labelled with the Nordic swan label.

Packaging and Packaging Waste

The product and its packaging comply with all essential requirements set out in Directive 94/62/EC on packaging and packaging waste, as well as the forthcoming Packaging and Packaging Waste Regulation (PPWR), Regulation (EU) 2025/40.

Product Safety

The product fulfils the following:

- Article 3, 11(5), 15 and 17 of Regulation (EC) No 1935/2004 (Framework regulation)
- EU Regulation 2023/2006/EC (GMP)
- German LFGB §31 and relevant recommendations of the German Federal Institute for Risk Assessment (BfR), in particular BfR Recommendation XXXVI "Paper and board for food contact" and XXXVI/1, "Cooking and hot filter paper"
- Duni manufacturing units are certified according to the international quality system ISO 9001 and environmental system ISO 14001 14001 as well as to BRC for hygiene.

Management of Used Products

Some areas may allow coffee filters to be disposed with food waste, but to be sure, please check with local waste handling company.

Recycling

Recycling of the packaging material (plastic and the corrugated board) is possible, but for best guidance, please check with local waste handling company.

Energy Recovery

Incineration facilities for energy recovery are dependent on local infrastructure. Incineration for energy recovery is a good alternative when material recovery is not available by recycling.

Validity

This is issued 2026-01-15. It is revised when there is a change in the manufacturing process, in the product or in legislation.