

Product Information Sheet

Product

Dunisilk Plus® Tablecloth
Dunisilk Plus® Banquet reels
Dunisilk Plus® Slipcovers
Dunisilk Plus® Tête á Tête

Material

Wooden pulp and PE (polyethylene)foil, printed or unprinted

Additives

Colour, glue

Packaging

Inner: Plastic film of polyethylene (PE) or polypropylene (PP)

Outer: Corrugated board box

Field of Application

The products are intended for enhancing the meal and serving environment. Dunisilk ® is water-resistant and wipeable and can be used both out- and indoors.

Packaging and Packaging Waste

The packaging complies with all essential requirements set out in Directive 94/62/EC on packaging and packaging waste, as well as the forthcoming Packaging and Packaging Waste Regulation (PPWR), Regulation (EU) 2025/40. This includes:

Environmental Aspects

Product

The paper in Dunisilk is manufactured from Totally Chlorine Free pulp (TCF), or/and Elementary Chlorine Free pulp (ECF), i.e. bleaching chemicals used are oxygen, hydrogen peroxide, chlorine and ozone. The pulp is white or dyed. The lamination is made from virgin and fossil-based PE (polyethylene).

Product is FSC certified according to "Mixed Sources" certification number BV-COC-211751.

PFAS (per- and polyfluoroalkyl substances) are **not** being used in any step of the manufacturing of the products covered by this data sheet.

Packaging

Polypropylene are used for packaging purposes.

The corrugated board box is unbleached and to a large extent made of recycled fibres.

Product Safety

The product (incl. printing inks) fulfils the following:

- Article 3, 11(5), 15 and 17 of Regulation (EC) No 1935/2004 (Framework regulation)
- EU Regulation 2023/2006/EC (GMP)
- German LFGB (Lebensmittel- und Futtermittelgesetzbuch) and relevant recommendations of the German Federal Institute for Risk Assessment (BfR), in particular BfR Recommendation XXXVI "Paper and board for food contact".
- Article 5 of Regulation (EU) 2025/40 on Packaging and Packaging Waste (PPWR) regarding the restriction of per- and polyfluoroalkyl substances (PFAS).
- Duni manufacturing units are certified according to the international quality system ISO 9001. They have also implemented the environmental management system ISO 14001.

End of Life

Recycling

Used products should be handled according to local regulations, for best guidance, please check with local waste handling company.

Recycling of the packaging material (plastic and the corrugated board) is possible.

Energy Recovery

Incineration facilities for energy recovery are dependent on local infrastructure. Incineration for energy recovery is a good alternative when material recovery is not available by recycling.

Validity

This is issued 2026-02-03. It is revised when there is a change in the manufacturing process, in the product or in legislation.