

Declaration of Compliance

Description	Material	Article Number
<i>Paper cups</i>	<i>Cardboard/PE</i>	230317

Duni declares that the article meets the requirements of:

- Article 3, 11(5), 15 and 17 of Regulation (EC) No 1935/2004 (Framework regulation)
- EU Regulation 2023/2006/EC (GMP)
- EU Regulation 10/2011/EC with amendments (Plastic regulation)
- German LFGB (Lebensmittel- und Futtermittelgesetzbuch) and relevant recommendations of the German Federal Institute for Risk Assessment (BfR), in particular BfR Recommendation XXXVI "Paper and board for food contact".
- EU Regulation (EU) 2024/3190 on the use of bisphenol A (BPA) and other bisphenols
- Article 5 of Regulation (EU) 2025/40 on Packaging and Packaging Waste (PPWR) regarding the restriction of per- and polyfluoroalkyl substances (PFAS).

Overall migration

According to the above-mentioned regulations, the overall migration does not exceed 10 mg/dm² or 60 mg/kg.

Specific migration

The material does not contain monomers or additives subject to restrictions under the plastic regulation 10/2011 and its amendments.

Area of use

The cups are intended for all aqueous, acidic, and alcoholic beverages, both hot and cold, under maximum hot-fill conditions (up to 100 °C for 15 minutes). Be aware, if used or left with content inside for several hours, leakage may occur, particularly when used with beverages containing high alcohol content (>20%).

The cups should not be used for reheating beverages in a microwave as this may compromise their stability, increasing the risk of burns.

Test conditions

Migration tests on the material of the article performed by an independent institute showed that under the following test conditions overall migration fall below the respective limits given by regulation 10/2011.

Overall migration

Simulant	Contact time	Temperature	Result (mg/dm²)
<i>3% Acetic acid</i>	<i>2 hours</i>	<i>100°C</i>	<i>< 10</i>
<i>50 % Ethanol</i>	<i>2 hours</i>	<i>100°C</i>	<i>< 10</i>

The ratio of the sample area to the volume of the simulant is 7,4 dm²/kg.

The cups comply with the general restrictions of Regulation (EC) No. 10/2011 Annex 2 regarding heavy metals and PAA content.

No substances of dual use are present in the product.

The product does not contain any functional barrier.

Please be advised that Duni AB does not add anything to the product.

This document of compliance is based on:

- Documentation from suppliers
- Migration analysis

To the best of our knowledge, the information provided is accurate and reliable as of the date of publication and, where relevant, reflects the information received from suppliers. It is valid from the stated issue date until it is replaced or superseded.